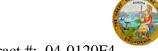
DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES Office of Structural Materials Quality Assurance and Source Inspection

Bay Area Branch 690 Walnut Ave.St. 150 Vallejo, CA 94592-1133 (707) 649-5453 (707) 649-5493



Contract #: 04-0120F4

Cty: SF/ALA Rte: 80 PM: 13.2/13.9

File #: 1.28

WELDING INSPECTION REPORT

Resident Engineer: Casey, William **Report No:** WIR-029604 Address: 333 Burma Road **Date Inspected:** 20-May-2013

City: Oakland, CA 94607

Project Name: SAS Superstructure OSM Arrival Time: 1100 **OSM Departure Time:** 1200 **Prime Contractor:** American Bridge/Fluor Enterprises, a JV

Contractor: Metalset, Inc. **Location:** Richmond, CA

CWI Name: Mark A Eras **CWI Present:** Yes No **Inspected CWI report:** Yes N/A **Rod Oven in Use:** Yes No No N/A N/A **Electrode to specification:** Yes No Weld Procedures Followed: Yes No N/A N/A **Qualified Welders:** Yes No **Verified Joint Fit-up:** Yes No N/A N/A Yes N/A **Approved Drawings:** Yes No **Approved WPS:** No Yes No N/A **Delayed / Cancelled:**

34-0006 Bearing Rod Pipe Sleeves **Bridge No: Component:**

Summary of Items Observed:

The Caltrans Quality Assurance Inspector (QAI) James Doe was at the offsite fabrication facility of Metalset Inc. between times noted above in order to monitor Quality Control functions and the in process work being performed by ABM personnel. This QAI met with Shop Superintendent, Dave Alvarez to discuss Bid Item: Welding of nelson studs to bearing rod pipe sleeves. This QAI was handed by Dave Alvarez the plans for review of welding to be performed. This QAI noticed that the plans were not stamped approved. Shop superintendent called (ABM) American Bridge in order to receive an approved stamped copy of the plans. Dave Alvarez relayed back to this QAI, that (ABM) might be revising the stud layout and that the inspection was on hold until confirmation. This QAI notified Caltrans Mets lead, Ken Riley and returned to Vallejo office.

Summary of Conversations:

None pertinent to the task at hand.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Gary Thomas (916) 764-6027, who represents the Office of Structural Materials for your project.

Inspected By:	Doe,James	Quality Assurance Inspector
Reviewed By:	Riley,Ken	QA Reviewer